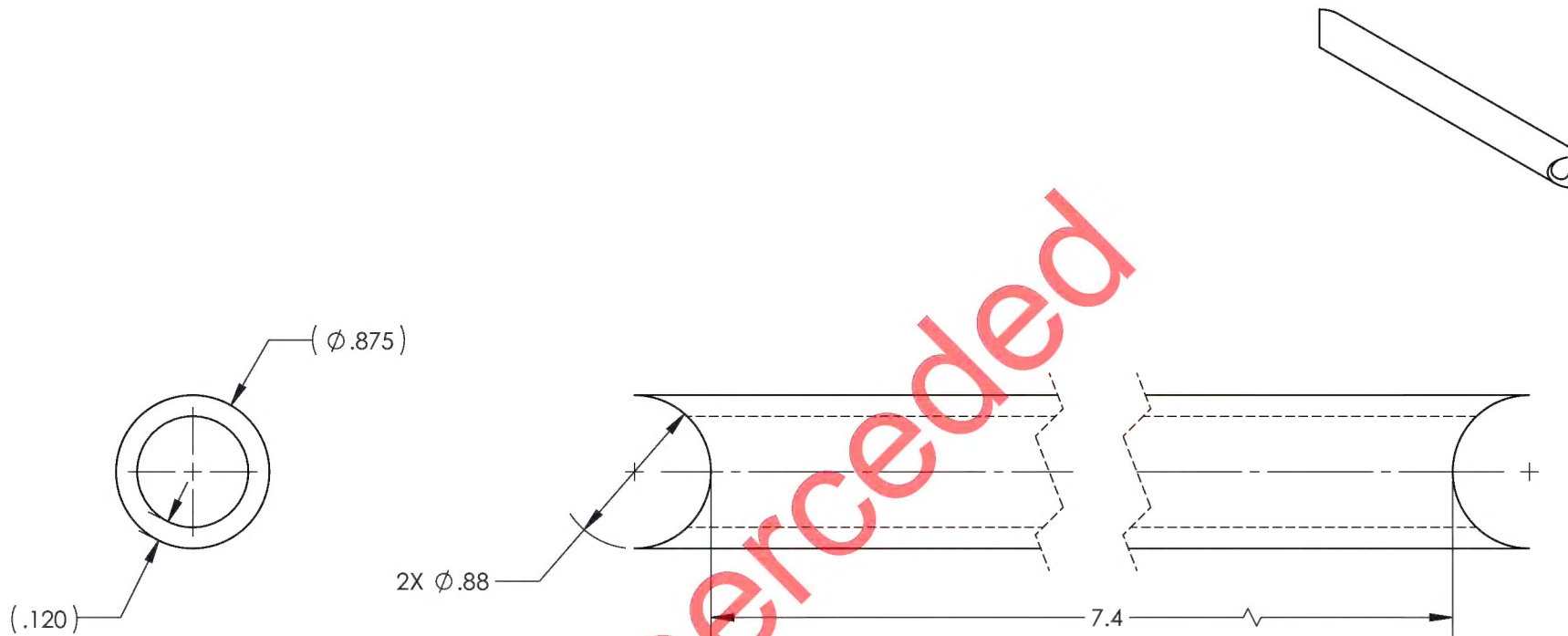


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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 3 | 15-0054 | UPDATED TO NEW DRAFTING STANDARDS. ADDED FIXTURE NOTE. | 2/27/2015 | DPD | JAG |



NOTE:
DIMENSIONS FOR REFERENCE ONLY. PART MUST
FIT FIXTURE C3-19C-F.

| | |
|--|-----------------|
| DART AEROSPACE | |
| TITLE STIFFENER BAR | |
| DWG NO. C3-18-4 | REV 3 |
| MAT'L CARBON STEEL CDS | DRAWN BY: CANAM |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 | FRACTIONS ± 1/8 |
| .XX ± .01 | ANGLES ± 5° |
| .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| HEAT TREAT FINISH | |
| SPEC | |
| USED ON MODEL | |
| SCALE 1:1 | DATE 12/4/2001 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|---------|----------|---------------|------------------|-----------------------------------|
| | | | C3-18-4 | 1 | STIFFENER BAR | CARBON STEEL CDS | |